	INNOVA PHARMACTIVE PVT. LTD.		MASTER COPY	
	TEST DATA SHEET			Authorized By / Date :
	Specification No.	IP/QCD/WAS/003(Revision No. 03)		<i>MJ</i> 13/05/2024
Product Name	Demineralized Water		Issued By /	<i>[Signature]</i>
Batch No.	NA		Date :	01/10/2025
A.R. No.	QW251499 (SP-DM-003)		Page No.	1 of 3


• Test Summary Report:

Sampling Date	01/10/2025	Release Date	01/10/2025
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Sr.No.	Test	Specification	Result
1	Appearance	A clear, colorless and odorless liquid.	A clear, colorless and odorless liquid
2	Oxidisable substance	The solution remain faintly pink	Complies
3	Conductivity	Not more the 3 μScm^{-1} at 25°C	0.874 μScm^{-1}
4	pH	6.5 to 7.5	7.15

Remarks: The Sample Complies / ~~Does not complies~~ as per the specification No. IP/QCD/WAS/003.

Tested By/Date	Reviewed By/Date	Released By/Date
<i>[Signature]</i> 01/10/2025	<i>[Signature]</i> 01/10/2025	<i>[Signature]</i> 01/10/2025

	INNOVA PHARMACTIVE PVT. LTD.		MASTER COPY		
	TEST DATA SHEET			Authorized By / Date :	
	Specification No.	IP/QCD/WAS/003(Revision No. 03)			
Product Name	Demineralized Water			Issued By /	
Batch No.	NA			Date :	01/10/2025
A.R. No.	QW251499 (SP-DM-003)			Page No.	2 of 3

1.0 Appearance:

Date: 01/10/2025

Sr.No	Sample Quantity	Observation
01	50 ml	A clear, colorless and odourless liquid

(Complies / not Complies)

Tested By/Date: NA 01/10/2025

Reviewed By/Date: NA 01/10/2025

2.0 Oxidisable substances:

Date: 01/10/2025

Balance No. IP/QCD/ELB/NA

Preparation of 0.02M Potassium Permanganate:

Batch No. 0.02M Potassium Permanganate:	Date of Preparation:
QR-541250822	22/08/2025

Dissolved _____ g of potassium permanganate in _____ ml volumetric flask make up the volume with _____ ml distilled water. NA 01/10/2025

Take 100 ml water sample add 10 ml of dilute sulphuric acid and 0.1 ml of 0.02 M potassium permanganate and boil for 5 minute.

Observation:

Solution remained faintly pink

(Complies / not Complies)

Tested By/Date: NA 01/10/2025

Reviewed By/Date: NA 01/10/2025

3.0 Conductivity:

Date: 01/10/2025

Instrument No. IP/QCD/CDM/051

Result: 0.874 $\mu S/cm$

Observed value of Conductivity = 1.10 $\mu S/cm$

Temperature of Conductivity = 31.5°C

Formula = $\frac{\text{Observed value of conductivity} \times 25^\circ C}{\text{Observed value of temperature}}$

= 0.8738 $\mu S/cm$

Observed value of temperature

1.101 X 25°C
31.5

Observation: 0.874 $\mu S/cm$

(Complies / not Complies)

Tested By/Date: NA 01/10/2025

Reviewed By/Date: NA 01/10/2025


4.0 pH

Date: 01/10/2025

Instrument No. IP/QCD/PHM/064

Result: 7.15

(Complies / not Complies)

	INNOVA PHARMACTIVE PVT. LTD.		MASTER COPY	
	TEST DATA SHEET			Authorized By / Date :
	Specification No.	IP/QCD/WAS/003(Revision No. 03)		12/10/2024
Product Name	Demineralized Water		Issued By /	
Batch No.	NA		Date :	01/10/2025
A.R. No.	QW251699 (SP-DM-003)		Page No.	3 of 3

Tested By/Date: Sjal
01/10/2025

Reviewed By/Date: [Signature]
01/10/2025

Raw data are attached with the Test Data Sheet. If applicable.

Comment: ND

Conclusion: The above sample Complies / ~~Does not Complies~~ with the tests as per specification No. IP/QCD/WAS/003.

Released By:
Date:

[Signature]
01/10/2025